



Exhaust flow rates

Drum length	Total exhaust for machine cfm/drum *
Up to 31"	550
31" to 49"	790
49" to 67"	1100
over 67"	1400
Brush rolls	350 cfm at brush

*Note: Provide one more take off than the number of drums.

Minimum duct velocity = 3500 fpm
 $h_e = 0.25 V P_d$



TITLE

MULTIPLE DRUM
SANDER

FIGURE

VS-95-11

DATE

12-90